Maximum output at minimum cost per kWh for medium wind sites

- Class IIA/WZII.

- Pitch and variable speed technology to maximize energy production.

- Production of lighter blades using fiberglass, carbon fiber and prepreg method.

- Compliance with the main international Grid Codes.

- Aerodynamic design and Gamesa NRS™ control system to minimize noise emissions.

- Gamesa SGIPE: Remote monitoring and control system with Web access.
The Generator is a doubly fed machine (DFM), whose speed and power is controlled through IGBT converters and PWM (Pulse Width Modulation) electronic control. 

Benefits:
- Active and reactive power control.
- Low harmonic content and minimal losses.
- Increased efficiency and production.
- Prolonged working life of the turbine.

Control System

- The Generator is a doubly fed machine (DFM), whose speed and power is controlled through IGBT converters and PWM (Pulse Width Modulation) electronic control.
- Benefits:
  - Active and reactive power control.
  - Low harmonic content and minimal losses.
  - Increased efficiency and production.
  - Prolonged working life of the turbine.

Lightning protection

The Gamesa G87-2.0 MW wind turbine generator uses the "total lightning protection" system, in accordance with standard IEC 61024-1. This system conducts the lightning from both sides of the blade tip down to the root joint and from there across the nacelle and tower structure to the grounding system located in the foundations. As a result, the blade and sensitive electrical components are protected from damage.

Brake

Aerodynamic primary brake by means of full-feathering blades. In addition, a hydraulically-activated mechanical disc brake for emergencies is mounted on the gearbox high speed shaft.

Gamesa SGIPe

Gamesa SGIPe and its new generation Gamesa WindNet™ (wind farm control systems), developed by Gamesa, that allow realtime operation and remote control of wind turbines, meteorological mast and electrical substation via satellite-terrestrial network. Modular design with control tools for active and reactive energy, noise, shadows and wake effects. TCP/IP architecture with a Web interface.

SMP Predictive Maintenance System

Predictive Maintenance System for the early detection of potential deterioration or malfunctions in the wind turbine’s main components.
- Benefits:
  - Reduction in major corrective measures.
  - Increase in the machine's availability and working life.
  - Preferential terms in negotiations with insurance companies.
  - Integration within the control system.
Aerodynamic blade tip and mechanical component design minimize noise emissions. In addition, Gamesa has developed the Gamesa NRS™ noise control system, which permits programming the noise emissions according to criteria such as date, time or wind direction. This achieves the goals of local regulation compliance as well as maximum production.

Gamesa’s doubly-fed wind turbines and Active Crowbar and oversized converter technologies ensure the compliance with the most demanding grid connection requirements.

Low voltage ride-through capability and dynamic regulation of active and reactive power.

### Noise control

Aerodynamic blade tip and mechanical component design minimize noise emissions. In addition, Gamesa has developed the Gamesa NRS™ noise control system, which permits programming the noise emissions according to criteria such as date, time or wind direction. This achieves the goals of local regulation compliance as well as maximum production.

### Grid connection

Gamesa’s doubly-fed wind turbines and Active Crowbar and oversized converter technologies ensure the compliance with the most demanding grid connection requirements.

Low voltage ride-through capability and dynamic regulation of active and reactive power.

### Power Curve Gamesa G87-2.0 MW

(for an air density of 1,225 kg/m³)

Power curve calculation based on DU (Delft University) and FFAW3 airfoils.

Calculation parameters: 50 Hz grid frequency; tip angle pitch regulated; 10% turbulence intensity and a variable rotor speed ranging from 9.0-19.0 rpm.

<table>
<thead>
<tr>
<th>Speed (m/s)</th>
<th>Power (kW)</th>
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<tbody>
<tr>
<td>4</td>
<td>78.6</td>
</tr>
<tr>
<td>5</td>
<td>181.2</td>
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<tr>
<td>6</td>
<td>335.4</td>
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<tr>
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<td>549.8</td>
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<tr>
<td>18</td>
<td>2000.0</td>
</tr>
<tr>
<td>19-25</td>
<td>2000.0</td>
</tr>
</tbody>
</table>

Cut-in speed: 4 m/s
Cut-out speed: 25 m/s

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### Diagrams

1. Blade
2. Blade bearing
3. Hydraulic pitch actuator
4. Hub cover
5. Hub
6. Active yaw control
7. Tower
8. Main shaft with two bearing houses
9. Shock absorbers
10. Gearbox
11. Main disc brake
12. Nacelle support frame
13. Transmission: High speed shaft
14. Doubly fed generator
15. Transformer
16. Anemometer and wind vane
17. Top controller
18. Nacelle cover
19. Hydraulic unit
Gamesa Wind GmbH
Wailandtstrasse 7
63741 Aschaffenburg
Germany
Tel: +49 (0) 6021 15 09 0
Fax: +49 (0) 6021 15 09 199
E-mail: info@wind.gamesa.de

Gamesa Wind Engineering
Vejlsøvej 51
8600 Silkeborg
Denmark
Tel: +45 87 229205 / 9204
Fax: +45 87 229201

France
Parc Mail
6 Allée Joliot Curie, bâtiment B
69791 Saint Priest
Tel: +33 (0) 472 79 47 09
Fax: +33 (0) 478 90 05 41

Greece
3, Pampouki Street
154 51 Neo Psichiko
Athens
Tel: +30 21 06753300
Fax: +30 21 06753305

Gamesa Eolica Italia
Via Pio Emanuelli,1
Corpo B, 2° piano
00143 Rome
Tel: +39 0651531036
Fax: +39 0651530911

Portugal
Edificio D. João II
PARQUE DAS NAÇÕES
Av. D. João II, lote 1.06.2.3–7° B
1990-090 Lisbon
Tel: +351 21 898 92 00
Fax: +351 21 898 92 99

United Kingdom
Rowan House Hazell Drive
NEWPORT South Wales NP10 8FY
Tel: +44 1633 654 140
Fax: +44 1633 654 147

Gamesa Wind US
1 Ben Fairless Drive - Ste. 2
Fairless Hills, PA 19030
Tel: +1 215 736 8165
Fax: +1 215 736 3985

Gamesa Wind Tianjin
Room 1103, Tower 1
Bright China
Changan Building
7 Jianguomennei Av.
Beijing 100005
China
Tel.: +86 10 65186158
Fax: +86 10 65171337

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